

PRECISION SEALING O-RING DIVISION

Date : 10/02/2014

## **COMPOUND DATA SHEET**

Compound : PC851

Elastomer : NBR

Characteristics	Unit	Test method	Value
Color			BLACK
Original physical properties			
Hardness Shore A	Point	ISO 7619	78
Hardness IRHD	°SN	ISO 48	79
<ul> <li>Tensile strength</li> </ul>	MPa	ISO 37	17
<ul> <li>Elongation at break</li> </ul>	%	ISO 37	225
Compression set: 24h at 100℃	%	ISO 815-1	15
Low temperature properties			
• TR10	C	ISO 2921	-25
Brittle point	C	ISO 812	-35
Fluid resistance		ISO 1817	
<ul> <li>Volume change after 70h at 100℃ in:</li> </ul>	%		
- Oil nୁ			-7
- Oil nº2			-1
- Oil n <sup></sup> 3			+8
<ul> <li>Volume change after 70h at 23°C in:</li> </ul>	%		
- Liquid A			+1
- Liquid B			+25
- Liquid C			+40
Additional information:			
<ul> <li>Approved for gas: EN549 – H3B1</li> </ul>			
• Approved for gas. EN349 – H3B1			

- The results above are the typical values taken from numerous tests carried out on pieces in accordance with ISO standards.

- The data listed here fall within the normal range of properties, but it should not be used to establish specification or performance limits.

- These typical data are not sufficient to determine the suitability of a material for a particular purpose, and cannot be used as a basis of design.

- This compound is not necessarily suitable for manufacturing all types of products.

## CONSULT US BEFORE FINALISING DECISIONS.

HUTCHINSON 1, rue Gutenberg, ZI ouest de Bazouges. 53200 Château-Gontier Tel : + 33 2 43 09 23 20 - Fax : + 33 2 43 07 84 11