HUTCHINSON

We make it **possible**

PRECISON SEALING SYSTEMS NON-ROAD HEAVY EQUIPMENT



In-house Manufacturing, Safe Sealing



www.hutchinson.com

As a leading manufacturer of sealing solutions, Hutchinson provides standard and tailor-made O-Rings, X-Rings, Bonded Seals and special-shaped seals. All compounds and parts are developed and manufactured in our plants, using the highest standards in the industry.

SECURE YOUR PRODUCTION

Stationary, agricultural and construction machinery operate under extreme conditions and have a lifespan of several decades.

The quality of the seals is important to ensure a safe environment and the durability of the machinery.

Hutchinson has the TS16949 and ISO9001 certifications, a Oppm-Quality system and related documentation such as PPAP. This enables us to meet the safety and long term durability requirements of the non-road heavy equipment market.

For diesel engines, drive trains, filters, HVAC, hydraulic equipment and fuel lines, Hutchinson offers NBR, EPDM and low temperature FKM.

For oil and transmission applications, high performance AEM and HNBR materials are available.





With Hutchinson, you have the guarantee of in-house manufacturing, highest quality levels and outstanding sealing performance over a long time



SEALING SOLUTIONS



O-RINGS

> Important standard size range in stock

> Dimensional standards (AS568, BS1806, Bague R...)

 Features available : surface treatments, cleanliness, microengraving for identification

> Wide range of compounds : NBR, FKM, EPDM, HNBR, ACM, AEM, IIR, CR, VMQ, FVMQ...



TAILOR-MADE SOLUTIONS

Development according to your specifications

- Compounds and solutions optimizing assembly, friction etc...
- Characterization & soaking tests in our laboratories
- Finite elements calculations
- > Hardness from 50 to 98 Shore A
- Temperatures from -50°C up to +320°C
- > From low to high pressure



BONDED SEALS

- Bi-material seals (metal/rubber) used for screw, bolt, connector or flange assembly.
- > Widely used in hydraulic connectors and fuel return lines.
- > Various metal/rubber combinations available.
- > Self-centralizing.
- > Low torque required for safe sealing

COMPOUNDS

| Family | Compound | Color | Hardness | Temperature range | Peak Temperature |
|--------|----------|-------|----------|----------------------|---------------------|
| HNBR | 7DT1593 | black | 72 | -30 - 130ºC | 170ºC |
| HNBR | 7DT2072 | black | 72 | -50 – 130ºC | 160ºC |
| HNBR | 8DT1724 | black | 82 | -30 - 130°C | 170ºC |
| HNBR | 9DT1889 | green | 90 | -30 - 125ºC | 165ºC |
| HNBR* | 7DT2080 | brown | 75 | -30 – 130°C | 170ºC |
| NBR | PB701 | black | 68 | -30 - 100°C | 120ºC |
| NBR | 7PB496 | black | 70 | -30 - 110ºC | 130ºC |
| NBR | PD853 | black | 80 | -45 – 90°C | 120ºC |
| FKM | DF701 | black | 66 | -25 – 200°C | 250°C |
| FKM | 7DF2148 | black | 70 | -35 – 200°C | 250ºC |
| FKM | 7DF2371 | black | 70 | -40 – 200°C | 250°C |
| FKM | DF801 | black | 78 | -25 – 200°C | 250°C |
| FKM | DF901 | black | 90 | -25 – 200ºC | 250°C |
| AEM | 7DE2138 | black | 73 | -40 - 160ºC | 175ºC |
| ACM | DA80 | black | 74 | -20 – 150ºC | 175ºC |

*self lubricating







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